

ship Sept 20

Work Order ID 151242

151242

Page 1

Friday, September 16, 2016 10:31:59 AM

Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: GHW Modification, Fits LH or RH
 Start Date: 9/16/2016 Start Qty: 13.00 ***13*** Cust Item ID:
 Required Date: 9/19/2016 Req'd Qty: 13.00 ***13*** Customer:
 Reference:

Approvals: Process Plan: gem Date: 16/09/16 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-615-041	B	SEP 19 2016						DAS 21 9-89	16-11-23
100	Document Control	0.00						DAS 28 9-89	NOV 24 2016
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003								
110		0.00							
110									
Small Fab	Memo	0.24							
Small Fab	Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.04							
Quality Control								DAS 38 9-89	NOV 10 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 16.6%;">Skid-tube ☐</td> <td style="width: 16.6%;">Cross tube ☐</td> <td style="width: 16.6%;">Water Jet ☐</td> <td style="width: 16.6%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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151242

Page 2

Item ID: D350-615-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: GHW Modification, Fits LH or RH

Start Date: 9/16/2016 Start Qty: 13.00

13

Cust Item ID:

Required Date: 9/19/2016 Req'd Qty: 13.00

13

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.07							
				X13		DAS 21 9-89			
						NOV 16 2016			
140 *140* Packaging Packaging	Memo Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023	0.00 0.00							
				X13		DAS 27 9-89			
						NOV 16 2016			
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.22							
						DAS 21 9-89			NOV 24 2016
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Picklist Print

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Page 1

Work Order ID: 151242

151242

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 9/16/2016

Required Date: 9/19/2016

Start Qty: 13.00

Required Qty: 13.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2282-041 *D2282-041* T Assembly		Manufactured	No			110	Each	0.0000	1	13		16/11/09	DAS 36 9-89
D2282-043 *D2282-043* Saddle Assembly		Manufactured	No			110	Each	1.0000	1	13		16/09/23	DAS 36 9-89

Location	Loc Qty	Loc Code
GA	1	
146571	1	

5/16-18-015C *5/16-18-015C* SS Bolt 5/16-181.5"		Purchased	No			110	Each	88.0000	3	39		16/11/09	DAS 36 9-89
--	--	-----------	----	--	--	-----	------	---------	---	----	--	----------	-------------------

Location	Loc Qty	Loc Code
ST583	88	
m135440	88	

D3015-3 *D3015-3* Locknut		Manufactured	No			110	Each	307.0000	3	39			
--	--	--------------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
FG	18	
95758	8	
96151	10	
ST015	89	
149306	89	
ST025A	200	
150873	200	

DAS
6
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval		
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Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
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Misidentified ☐	Past Due ☐							

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 9/16/2016

Required Date: 9/19/2016

Start Qty: 13.00

Required Qty: 13.00

5/16WC	Purchased	No	110	Each	399.0000	12	156
--------	-----------	----	-----	------	----------	----	-----

5/16WC

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

ST583

399

m135440

399

150

4

7/16-14-050C

Purchased No

110 Each

29.0000

1

13

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

DAS
6
9-89

Location

Loc Qty

Loc Code

ST584

29

m135411

29

13

SEP 19 2016

D3015-5

Manufactured No

110 Each

0.0000

1

13

D3015-5

SS Nylock Nut 7/16

150081

DAS
6
9-89

7/16WC

Purchased No

110 Each

100.0000

2

26

7/16WC

Washer, SS Flat 7/16

Location

Loc Qty

Loc Code

ST584

100

m135440

100

21

DAS
6
9-89

SEP 19 2016

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